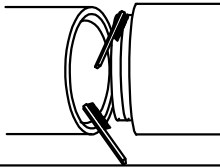


JOINTING PROCEDURES



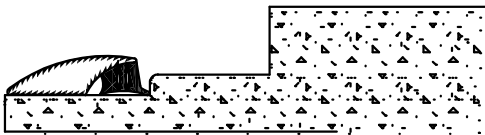
Phone:(902)665-4444
Fax: (902)665-4017
P.O Box 399, Bridgetown
Nova Scotia, B0S 1C0
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For TYLOX SuperSeal Gasketed Pipe



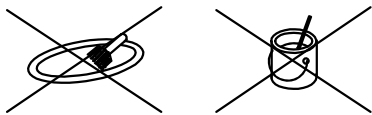
CLEAN JOINT SURFACES

CLEAN ALL DIRT, DUST AND FOREIGN MATTER FROM BELL AND SPIGOT SURFACES. INSPECT SURFACES FOR CRACKS, CHIPS OR OTHER DEFECTS.



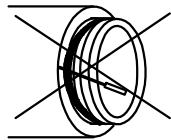
STRETCH GASKET OVER SPIGOT

PLACE NOSE OF OF GASKET AGAINST STEP, AND THE TUBE LAYING FLAT AGAINST THE SPIGOT.



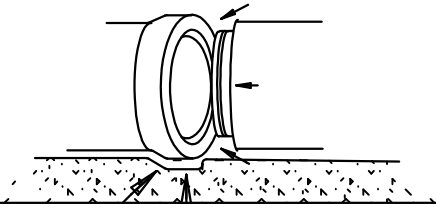
DO NOT LUBE GASKET

DO NOT LUBRICATE.



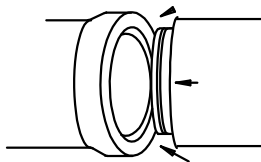
DO NOT EQUALIZE

EQUALIZATION IS NOT REQUIRED.



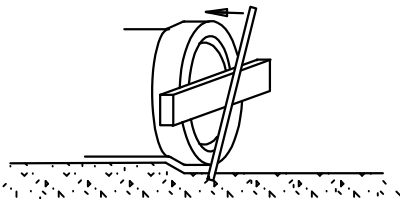
DIG BELL HOLE

A HOLE MUST BE DUG IN THE SUB-BASE TO ACCOMMODATE THE BELL.



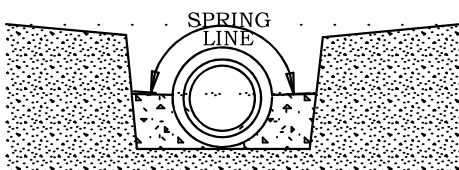
ALIGN CAREFULLY

WHEN COUPLING PIPE, ALIGN SPIGOT OF PIPE WITH BELL OF PIPE PREVIOUSLY LAID. PIPE SHOULD BE ALIGNED SO THAT THE GASKET IS IN CONTACT WITH THE FLARED BELL SURFACE AROUND THE ENTIRE CIRCUMFERENCE.



BAR JOINT HOME

JOINTS ON SMALLER PIPE UP TO 24"(600) DIA. USUALLY CAN BE BARRED HOME. PLACE A BLOCK OF WOOD ACROSS THE INVERT OF THE PIPE TO PROTECT THE BELL. WHEN THE SUBGRADE IS NOT FIRM ENOUGH TO ALLOW BARRING, THE USE OF A COMEALONG MAY BE NECESSARY.



BEDDING AND BACK FILL

GRANULAR MATERIAL SHOULD BE PLACED UP TO THE SPRING LINE OVER THE ENTIRE LENGTH OF THE PIPE.

RC-7