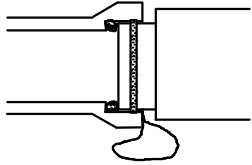


JOINTING PROCEDURES

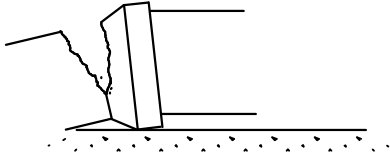


Phone:(902)665-4444
Fax: (902)665-4017
P.O Box 399, Bridgetown
Nova Scotia, B0S 1C0
www.riceconcrete.ca

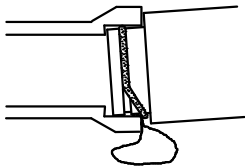
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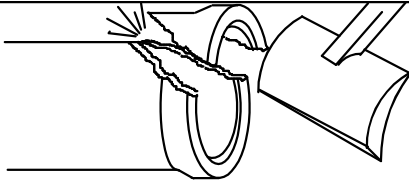
DIRT OR FROZEN MATERIAL ON BELL OR SPIGOT SURFACES CAN PREVENT THE GASKET FROM MAKING A TIGHT SEAL.



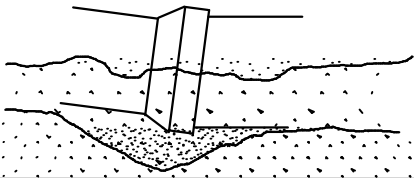
FAILURE TO DIG A BELL HOLE CAN CAUSE BEAM BREAKS OR CRACKS IN THE BARREL OF THE PIPE.



IF BELL AND SPIGOT ARE NOT LEVEL OR CAREFULLY ALIGNED, THE GASKET WILL FISH MOUTH, CAUSING A LEAK OR SPLITTING THE BELL.



USE OF A MACHINE TO PUSH THE PIPE HOME OR TO PUSH PIPE DOWN TO GRADE CAN PUT EXCESSIVE PRESSURE ON PIPE CAUSING IT TO BREAK OR CRACK.



IMPROPER BEDDING CAN CAUSE THE PIPE TO BE FORCED OUT OF ALIGNMENT WHEN BACK FILLED.